

Date: Monday, 1/14/2008 2:37:53 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	CLAMP	
Job Number	36760		Part Number	D3544041	
Estimate Number	12513		Drawing Number	D3544 REV A	
P.O. Number			Project Number	N/A	
This Issue	1/14/2008	S.O. No.	Drawing Revision	A	
Prsht Rev.	NC		Material		
First Issue	/ /	Type	Due Date	70	Um: Each
Previous Run	35088			20	
Written By			Qty:		
Checked & Approved By	<u>KB 08/01/15</u>				
Comment	Est Rev:A New Issue 06-08-29 JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	D2947	Clamp			TUMBED
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)		19 SYSTEMS 2020 &	<u>8/01/16</u> (20) B32859
		Clamp			
		Batch: 30386			
2.0	D2182	Heat Shrink			
		Comment: Qty.: 0.6143 f(s)/Unit Total : 12.2850 f(s)			
		Heat Shrink			
		Cut at 7.0" Long			
		Batch: 21864			
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1			
		Comment: SMALL & MEDIUM FAB RESOURCE 1			
		Assemble as per Dwg D3544			
4.0	QC5	INSPECT WORK TO CURRENT STEP			
		Comment: INSPECT WORK TO CURRENT STEP			
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
		Comment: PACKAGING RESOURCE #1			
		Identify and Stock			
		Location: STY60			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 36760

Part Number: D3544041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08.0.25
J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



in 2008/1/24

W

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

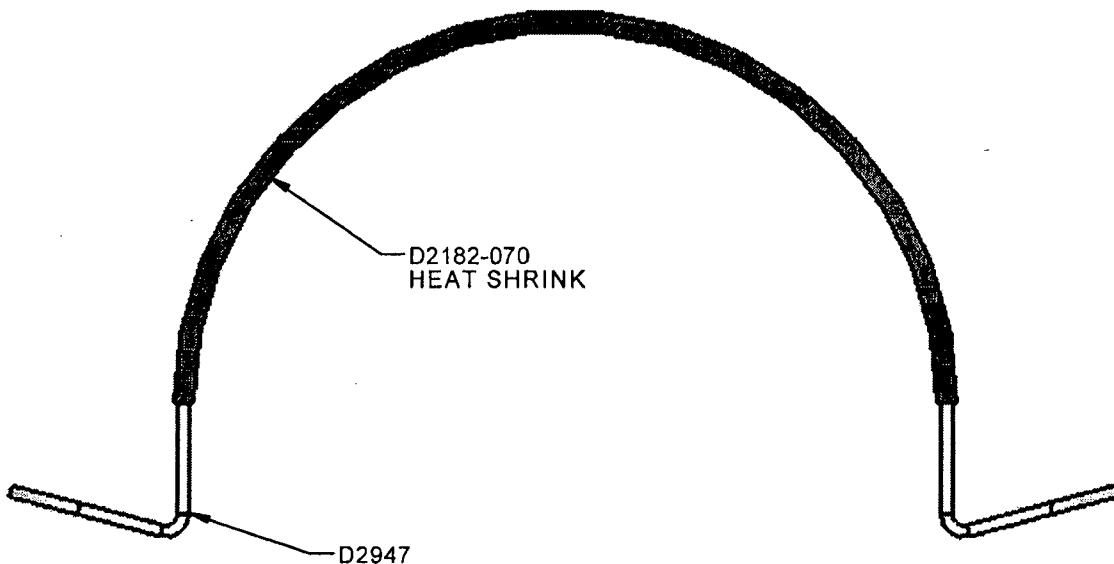
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED TH	DRAWING NO. D3544	REV. A SHEET 1 OF 1
DATE 06.08.11		TITLE CLAMP	SCALE 1:1
REV A	DATE 06.08.11	DESCRIPTION NEW ISSUE	

**D3544-041 CLAMP**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36760

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